

MINIMUM REQUIREMENTS FOR COATED SURFACES

CRITERIA	DOMESTIC VISIBLE (DVQ) WITH COATING	INDUSTRIAL VISIBLE (IVQ) WITH COATING	NON VISIBLE (NVQ) WITH COATING
APPEARANCE OF COATED SURFACE (OPTIC)	combination of coating appearance and quality definitions for DVQ surfaces; colored coating in combination with permissible wood defects or gaps on den DVQ-surface can lead to contrasts	combination of coating appearance and quality definitions for IVQ surfaces; colored coating in combination with permissible wood defects or gaps on den IVQ-surface can lead to contrasts	no requirements
COATING APPEARANCE (OPTIC)	mostly homogeneous slight streaking permissible if the coating is applied by hand, the colors may be slightly lighter than when applied by machine	largely homogeneous slight streaking permissible if the coating is applied by hand, the colors may be slightly lighter than when applied by machine	no requirements
STRUCTURE OF THE COATED SURFACE (FEEL)	mostly smooth individual small rough areas permitted if the coating is applied by hand, the surface may be slightly rougher than when applied by machine	largely smooth rough areas permitted if the coating is applied by hand, the surface may be slightly rougher than when applied by machine	no requirements
DEFECTS ON THE SURFACE, KNOT HOLES, CRACKS, GAPS, RESIN POCKETS	permissible according to quality definition for DVQ-surfaces	permissible according to quality definition for IVQ-surfaces	permissible according to quality definition for NVQ-surfaces
MANIPULATION DAMAGE TO ELEMENTS WITH COATING ON BOTH SIDES (APPLICATIONS TO PROTECTIVE COATINGS)	slight damage permissible	slight damage permissible	no requirements
SURFACE REFINISHING RESULTS IN TRANSPORT OR INSTALLATION DAMAGE	permissible	permissible	no restrictions
VARIATIONS BETWEEN REFERENCE COLOR SAMPLES wAND SUPPLIED FINISH	permissible	permissible	not applicable